

GENERAL ENGINE DATA

Type	4-Cycle, Water Cooled	
Aspiration	Turbo-Charged, After Cooler (Jacket water to Cooler)	
Cylinder Arrangement	60° V	
No. of Cylinders	12	
Bore mm(in.)	150	(5.91)
Stroke mm(in.)	160	(6.30)
Displacement liter(in ³)	33.93	(2071)
Compression Ratio	14.5:1	
Dry Weight - Engine only - kg(lb)	2920	(6439)
Wet Weight - Engine only - kg(lb)	3140	(6924)

PERFORMANCE DATA

Steady State Speed Stability Band at any Constant Load		
Hydraulic (std.) or Electric Governor - %	±0.25 or better	
Maximum Overspeed Capacity - rpm	2400	
Moment of inertia of Rotating Components - kgf·m ² (lbf·ft ²) (Includes Std. Flywheel)	37.7	(895)
Cyclic Speed Variation with Flywheel at	1800rpm	1/569
	1500rpm	1/335
	1200rpm	1/214

ENGINE MOUNTING

Maximum Bending Moment at Rear Face of Flywheel Housing - kgf·m(lbf·ft)	200	(1447)
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AIR INLET SYSTEM

Maximum Intake Air Restriction (Includes piping)		
With Clean Filter Element - mm H ₂ O (in.H ₂ O)	400	(15.7)
With Dirty Filter Element - mm H ₂ O (in.H ₂ O)	635	(25.0)

EXHAUST SYSTEM

Maximum Allowable Back Pressure - mm H ₂ O (in.H ₂ O)	600	(23.6)
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LUBRICATION SYSTEM

Oil Pressure at Idle - kgf/cm ² (psi)	2~3	(29~43)
	at Rate Speed - kgf/cm ² (psi)	5~6
Maximum Oil Temperature - °C(°F)	110	(230)
Oil Capacity of Standard Pan	High - liter (U.S.gal)	100 (26.4)
	Low - liter (U.S.gal)	80 (21.1)
Total System Capacity (Includes Oil Filter) - liter (U.S.gal)	120	(31.7)
Maximum Angle of Installation (Std. Pan) (Engine Only)	Front Down	9.5°
	Front Up	11°
	Side to Side	22.5°

COOLING SYSTEM

Coolant Capacity (Engine only) - liter (U.S.gal)	100	(26.4)
Maximum External Friction Head at Engine Outlet - kgf/cm ² (psi)	0.35	(5.0)
Maximum Static Head of Coolant above Crankshaft Center - m(ft)	10	(32.8)
Maximum Outlet Pressure of Engine Water Pump - kgf/cm ² (psi)	1.7	(24.3)
Standard Thermostat (modulating) Range - °C(°F)	65~85	(149~185)
Maximum Coolant Temperature at Engine Outlet - °C(°F)	98	(208)
Minimum Coolant Expansion Space - % of System Capacity	10	
Maximum Coolant Temperature at Intercooler Inlet, TK type - °C(°F)		
Maximum Air Restriction on Discharge Side of Radiator and Fan - mm H ₂ O(in.H ₂ O)	10	(0.4)

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FUEL SYSTEM

Fuel Injector	Bosch P Type x 2
Maximum Suction Head of Feed Pump - mm Hg (in. Hg)	75 (3.0)
Maximum Static Head of Return & Leak Pipe - mm Hg (in.Hg)	150 (5.9)

STARTING SYSTEM

Battery Charging Alternator - V-Ah	24-25
Starting Motor Capacity - V -kW	24-6.0 x 2
Maximum Allowable Resistance of Cranking Circuit - m Ω	1.5
Recommended Minimum Battery Capacity	
At 5° C (41° F) and above - Ah	300
Below 5° C (41° F) through - 5° C (23° F)	500

S12A2-PTA

SPECIFICATION SHEET

ENGINE RATING

All data represent net performance with standard accessories such as air cleaner, inlet /exhaust manifolds, fuel oil system, L.O. pump, etc. under the condition of 29.38 in. (746 mm) Hg barometric pressure, 85°F(29.4°C) ambient temperature and 0.38 in.(9.7mm) Hg vapor pressure.

ITEM	UNIT	STAND-BY POWER			PRIME POWER			CONTINUOUS C		CONTINUOUS D	
		60Hz	50Hz	60Hz	60Hz	50Hz	60Hz	60Hz	50Hz	60Hz	50Hz
Engine Speed	rpm	1800	1500	1200	1800	1500	1200	1800	1500	1800	1500
No. of Cylinders		12									
Bore	mm (in.)	150 (5.91)									
Stroke	mm (in.)	160 (6.30)									
Displacement	liter (in. ³)	33.93 (2071)									
Brake Horse power without Fan	HP (kW)	1140 (850)	1000 (746)	800 (597)	1020 (761)	910 (679)	730 (545)	860 (642)	780 (582)	760 (567)	690 (515)
Brake Mean Effective Pressure without Fan	kgf/cm ² (psi)	17.0 (242)	17.9 (255)	17.9 (255)	15.2 (216)	16.3 (232)	16.4 (233)	12.9 (183)	14.0 (199)	11.4 (162)	12.4 (176)
Mean Piston Speed	m/s (ft/min)	9.6 (1890)	8.0 (1575)	6.4 (1260)	9.6 (1890)	8.0 (1575)	6.4 (1260)	9.6 (1890)	8.0 (1575)	9.6 (1890)	8.0 (1575)
Maximum Regenerative Power Absorption Capacity without Fan	HP (kW)	125 (93)	91 (68)	63 (47)	125 (93)	91 (68)	63 (47)	125 (93)	91 (68)	125 (93)	91 (68)
Intake Air flow	m ³ /min (CFM)	75 (2648)	64 (2260)	53 (1871)	67 (2366)	58 (2048)	48 (1695)	56 (1977)	50 (1766)	49 (1730)	44 (1554)
Exhaust Gas Flow	m ³ /min (CFM)	197 (6956)	170 (6003)	141 (4979)	177 (6250)	154 (5438)	127 (4484)	147 (5191)	132 (4661)	131 (4626)	116 (4096)
Coolant Flow	liter/min (U.S. GPM)	1100 (291)	1000 (264)	840 (222)	1100 (291)	1000 (264)	840 (222)	1100 (291)	1000 (264)	1100 (291)	1000 (264)
Coolant Flow to Intercooler (TK only)	liter/min (U.S. GPM)	—	—	—	—	—	—	—	—	—	—
Cooling Air Flow (Std. Fan)	m ³ /min (CFM)	1380 (48728)	1140 (40253)	870 (30720)	1380 (48728)	1140 (40253)	870 (30720)	1380 (48728)	1140 (40253)	1380 (48728)	1140 (40253)
Fan Loss Horse Power (Std. Fan)	HP (kW)	40 (30)	30 (22)	20 (15)	40 (30)	30 (22)	20 (15)	40 (30)	30 (22)	40 (30)	30 (22)
Radiated Heat to Ambient	kcal/hr (BTU/min)	56163 (3715)	48348 (3198)	40147 (2655)	50251 (3324)	43718 (2891)	36188 (2393)	41842 (2767)	37473 (2478)	37210 (2461)	33149 (2192)
Heat Rejection to Coolant	kcal/hr (BTU/min)	468027 (30955)	402900 (26647)	334560 (22127)	418761 (27696)	364319 (24096)	301563 (19945)	348687 (23062)	312273 (20653)	310080 (20508)	276242 (18270)
Heat Rejection to Inter Cooler (TK Version)	kcal/hr (BTU/min)	—	—	—	—	—	—	—	—	—	—
Heat Rejection to Exhaust	kcal/hr (BTU/min)	616683 (40787)	518918 (34321)	450386 (29788)	551769 (36493)	465532 (30790)	400255 (26472)	452585 (29933)	399028 (26391)	405541 (26822)	352986 (23346)
Noise Level (1 m height & distance) (excludes, Intake,Exhaust & Fan)	dB(A)	105	102	99	103	100	97	101	99	101	98

The specifications are subject to change without notice.

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