

GENERAL ENGINE DATA

Type	4-Cycle, Water Cooled	
Aspiration	Turbo-Charged, Air to Air Cooler	
Cylinder Arrangement	60°V	
No.of Cylinders	12	
Bore mm(in.)	170	(6.69)
Stroke mm(in.)	180	(7.09)
Displacement liter(in ³)	49.03	(2992)
Compression Ratio	13.5:1	
Dry Weight - Engine only - kg(lb)	4966	(10950)
- Radiator & Piping - kg(lb)	1562	(3444)
Wet Weight - Engine only - kg(lb)	5276	(11634)
- Radiator & Piping - kg(lb)	1764	(3890)

PERFORMANCE DATA

Steady State Speed Stability Band at any Constant Load		
Hydraulic (std.) or Electric Governor - %	±0.25 or better	
Maximum Overspeed Capacity - rpm	2100	
Moment of inertia of Rotating Components - kgf·m ² (lbf·ft ²)	75.3	(1787)
(Includes Std.Flywheel)		
Cyclic Speed Variation with Flywheel at 1800rpm	1/507	
1500rpm	1/294	

ENGINE MOUNTING

Maximum Bending Moment at Rear Face of Flywheel Housing - kgf·m(lbf·ft)	450	(3256)
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AIR INLET SYSTEM

Maximum Intake Air Restriction (Includes piping)		
With Clean Filter Element - mm H ₂ O (in.H ₂ O)	400	(15.7)
With Dirty Filter Element - mm H ₂ O (in.H ₂ O)	635	(25.0)

EXHAUST SYSTEM

Maximum Allowable Back Pressure - mm H ₂ O (in.H ₂ O)	600	(23.6)
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LUBRICATION SYSTEM

Oil Pressure at Idle - kgf/cm ² (psi)	2~3 (29~43)	
at Rate Speed - kgf/cm ² (psi)	5~6.5 (71~93)	
Maximum Oil Temperature - °C(°F)	110	(230)
Oil Capacity of Standard Pan High - liter (U.S.gal)	150	(39.6)
Low - liter (U.S.gal)	108	(28.5)
Total System Capacity (Includes Oil Filter) - liter (U.S.gal)	180	(47.6)
Maximum Angle of Installation (Std. Pan) Front Down	6.5°	
(Engine Only) Front Up	6.5°	
Side to Side	22.5°	

COOLING SYSTEM

Coolant Capacity - Engine - liter (U.S.gal).....	125	(33.0)
- Radiator & Piping - liter (U.S.gal)	202	(53.4)
Maximum External Friction Head at Engine Outlet - kgf/cm ² (psi)	0.35	(5.0)
Maximum Static Head of Coolant above Crankshaft Center - m(ft)	10	(32.8)
Maximum Outlet Pressure of Engine Water Pump - kgf/cm ² (psi)	2	(28.6)
Standard Thermostat (modulating)Range-°C(°F).....	71~85 (160~185)	
Maximum Coolant Temperature at Engine Outlet-°C(°F)	98	(208)
Minimum Coolant Expansion Space - % of System Capacity	10	
Maximum Cooling Air Temperature at Air to Air Cooler Inlet, TAA type-°C(°F)	40	(104)
Maximum Air Restriction on Discharge Side of Radiator and Fan-mm H ₂ O(in.H ₂ O)	40	(1.6)

APPLICATION : GENERATOR

Pub. No. T13-0352-E

FUEL SYSTEM

Fuel Injector	_____	Mitsubishi PS6 Type × 2
Maximum Suction Head of Feed Pump - mm Hg (in. Hg)	_____	75 (3.0)
Maximum Static Head of Return & Leak Pipe - mm Hg (in.Hg)	_____	150 (5.9)

STARTING SYSTEM

Battery Charging Alternator - V-Ah	_____	24-30
Starting Motor Capacity - V -kW	_____	24-7.5×2
Maximum Allowable Resistance of Cranking Circuit - m Ω	_____	1.5
Recommended Minimum Battery Capacity		
At 5°C(41°F) and above - Ah	_____	300
Below 5°C(41°F) through - 5°C(23°F)	_____	600

ENGINE RATING

All data represent net performance with standard accessories such as air cleaner, inlet /exhaust manifolds, fuel oil system, L.O. pump, etc. under the condition of 29.38 in. (746 mm) Hg barometric pressure, 85°F(29.4°C) ambient temperature and 0.38 in.(9.7mm) Hg vapor pressure.

ITEM	UNIT	STAND-BY POWER			PRIME POWER		
		60Hz	50Hz		60Hz	50Hz	
Engine Speed	rpm	1800	1500		1800	1500	
No. of Cylinders		12					
Bore	mm (in.)	170 (6.69)					
Stroke	mm (in.)	180 (7.09)					
Displacement	liter (in. ³)	49.03 (2992)					
Brake Horse power with Fan	HP (kW)	2139 (1596)	1882 (1404)		1940 (1447)	1711 (1277)	
Brake Mean Effective Pressure with Fan	kgf/cm ² (psi)	22.1 (314)	23.4 (333)		20.1 (286)	21.2 (301)	
Mean Piston Speed	m/s (ft/min)	10.8 (2126)	9.0 (1772)		10.8 (2126)	9.0 (1772)	
Maximum Regenerative Power Absorption Capacity without Fan	HP (kW)	193 (144)	141 (105)		193 (144)	141 (105)	
Intake Air flow	m ³ /min (CFM)	137 (4837)	120 (4237)		124 (4378)	108 (3813)	
Exhaust Gas Flow	m ³ /min (CFM)	363 (12818)	318 (11229)		327 (11546)	287 (10134)	
Coolant Flow	liter/min (U.S. GPM)	1850 (489)	1650 (436)		1850 (489)	1650 (436)	
Cooling Air Flow	m ³ /min (CFM)	1800 (63558)	1800 (63558)		1800 (63558)	1800 (63558)	
Fan Loss Horse Power	HP (kW)	50 (37)	50 (37)		50 (37)	50 (37)	
Radiated Heat to Ambient	kcal/hr (BTU/min)	103416 (6840)	90415 (5980)		93201 (6164)	81676 (5402)	
Heat Rejection to Coolant	kcal/hr (BTU/min)	448138 (29639)	391799 (25913)		403873 (26712)	353931 (23409)	
Heat Rejection to Air to Air Cooler	kcal/hr (BTU/min)	413665 (27359)	361660 (23920)		372806 (24657)	326705 (21608)	
Heat Rejection to Exhaust	kcal/hr (BTU/min)	1109966 (73412)	962783 (63677)		992454 (65640)	862738 (57060)	
Noise Level (1 m height & distance) (excludes, Intake,Exhaust & Fan)	dB(A)	110	107		108	105	

The specifications are subject to change without notice.

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Pub. No. T13-0352-E